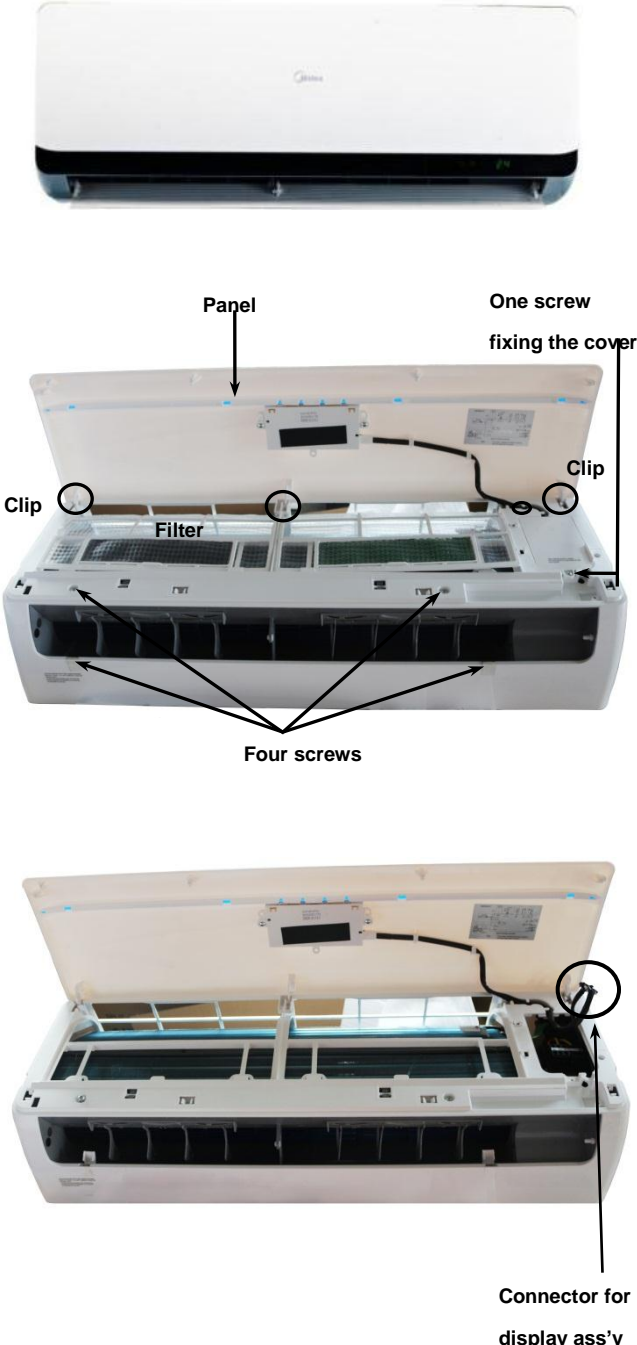


10 Disassembly Instructions

Note: This part is for reference, the photos may have slight difference with your machine.

10.1 Indoor unit

No.	Parts name	Procedures	Remarks
1	Front panel	<p>How to remove the front panel.</p> <ol style="list-style-type: none"> 1) Pull the below side of the panel and release the clips. Then remove the front panel. 2) Remove the filter and horizontal louver. 3) Remove the four fixing screws. 4) Remove the cover (one screw). 5) Lift the panel frame and release the connector of display ass'y. connectors. Then remove the panel frame assembly. 	<p>Overview:</p>  <p>Panel</p> <p>One screw fixing the cover</p> <p>Clip</p> <p>Filter</p> <p>Clip</p> <p>Four screws</p> <p>Connector for display ass'y</p>

2 Electrical parts

How to remove the electrical parts.

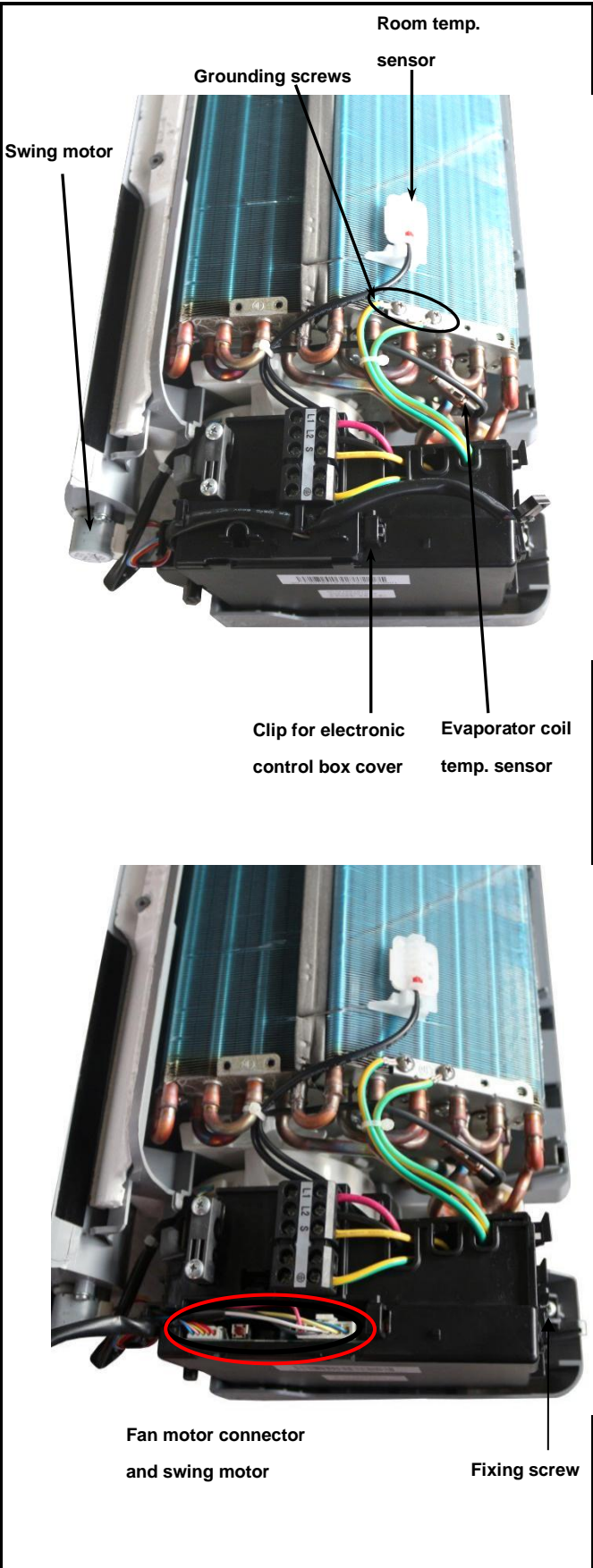
1) After remove the front panel from procedure 1, pull out the room temp. sensor and evaporator coil sensor. Remove the grounding screws.

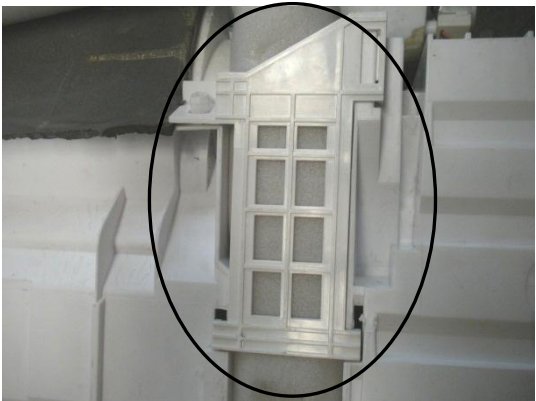
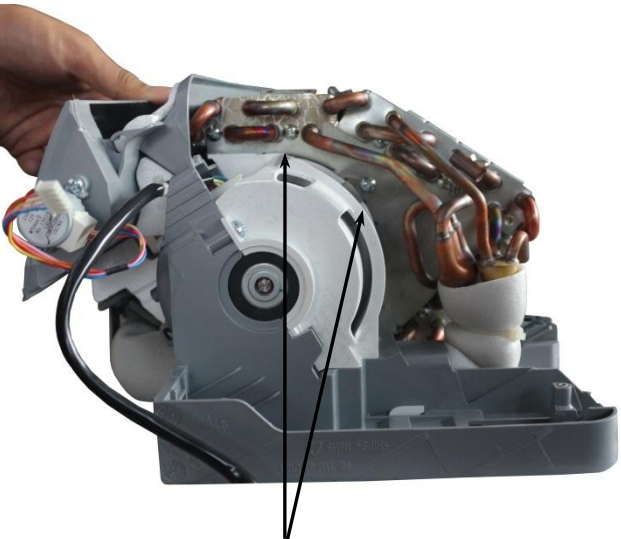

2) Pull out the clip toward the left side and open the cover.



3) Remove the fixing screw and open the electrical box cover.

4) Pull out the connectors of the swing motor and fan motor .

5) Remove the fixing screw and then remove the electronic control box and air outlet ass' y.



3	Evaporator	<p>How to remove the evaporator.</p> <p>1) After remove the front panel ass'y and electrical parts following procedure 1 and procedure 2, remove the pipe holder at the rear side of the unit.</p> <p>2) Remove the two screws on the evaporator at the base bearing side.</p> <p>3) Remove two screws on the evaporator at the fixed plates and then lift the evaporator ass'y.</p>	  <p>Two screws at the base bearing side</p>  <p>Two screws at the fixed plates</p>
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4	Fan and motor	<p>How to remove the fan and motor.</p> <p>1) After remove the evaporator ass' y following procedure 1, procedure 2 and procedure 3, remove the three screws fixing the cover</p> <p>2) Remove the screw fixing the motor and then pull out the motor.</p>	 <p>Three screws</p>  <p>One screw</p>
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